



Our voice systems are made for game calls, used for hunting predatory and non predatory animals. Other applications include noisemakers for professional college or high school sports teams. Other diverse applications include fail safe air actuated alarms for ICU systems and fire alerts. All of our products are made and assembled in Arizona.

In order to enhance the variations of sound tone and decibels we offer 7 different tapers, 13 styles equaling 91 combinations. Voice units are pre-tuned to exact specifications as indicated below. Other styles are available please contact JC Products for pricing and or development costs.

Taper ID scale

SV	no added bend or taper
MV	.005 increased bend or taper
LV	.010 increased bend or taper
1V	.020 increased bend or taper
2V	.030 increased bend or taper
3V	.040 increased bend or taper
4V	.050 increased bend or taper

Reed Thickness .002/.0025/.003/.005/.007/.010  
Reed materials include stainless, brass and mylar

There are a multitude of factors that will change or manipulate sound.

1. Intake air flow across the voice coupled with exhaust or the back pressure are two factors to consider when designing a game call. Measured intake and backpressure cause pitch and tone variation.
2. Position or location of the voice within the barrel or mechanism causes differential pressure. Depending on voice location the intake and exhaust pressures are affected.
3. Blading a service we offer is a process by which a measured shim is inserted under the reed and then removed causing a permanent lift of the reed and changing the tone.
4. A dimpled reed allows for partial separation between reeds on a twin reed voice. It also allows both reeds to play or make sound during actuation.
5. Increasing the taper or bend will amplify the range or sound decibel (db) allowing the voice to handle more air movement or pressure.

Mixing the tapers, materials, thickness, blading, intake and backpressure create an unlimited sound range that is only limited to your product development program.

Voice bodies are non-corrosive; the exhaust port O.D. is .200 with a .010 taper for a rigid compression fit.

How to understand or read a complete reed part number: The first group of letters or numbers is the taper ID. The letter DR stands for dimpled reed. The last group or numbers are reed thickness.

[www.JCProductsUSA.com](http://www.JCProductsUSA.com)  
JC PRODUCTS • P.O. Box 104  
Buckeye, Arizona 85326



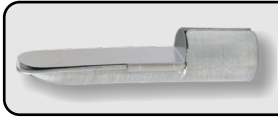
All prices subject to change without notice.

**Phone: 623.386.7709**

Bend or Taper - SV=None, MV=.005, LV=.010, 1V=.020, 2V=.030, 3V=.040, 4V=.050

**Lots of 250 only**

### STAINLESS .002



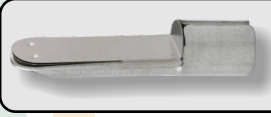
**Stainless .002 46¢ each**

SV-002 | MV-002 | LV-002 | 1V-002 | 2V-002 | 3V-002 | 4V-002



**Dimpled Stainless .002 over Stainless .002 53¢ each**

SVDR-002-002 | MVDR-002-002 | LVDR-002-002 | 1VDR-002-002  
2VDR-002-002 | 3VDR-002-002 | 4VDR-002-002



**Dimpled Stainless .002 over Stainless .025 53¢ each**

SVDR-002-0025 | MVDR-002-0025 | LVDR-002-0025 | 1VDR-002-0025  
2VDR-002-0025 | 3VDR-002-0025 | 4VDR-002-0025



**Dimpled Stainless .002 over Mylar .005 53¢ each**

SVDR-002-005 | MVDR-002-005 | LVDR-002-005 | 1VDR-002-005  
2VDR-002-005 | 3VDR-002-005 | 4VDR-002-005



**Dimpled Stainless .002 over Mylar .007 53¢ each**

SVDR-002-007 | MVDR-002-007 | LVDR-002-007 | 1VDR-002-007  
2VDR-002-007 | 3VDR-002-007 | 4VDR-002-007

### STAINLESS .0025



**Stainless .0025 46¢ each**

SV-0025 | MV-0025 | LV-0025 | 1V-0025 | 2V-0025 | 3V-0025 | 4V-0025

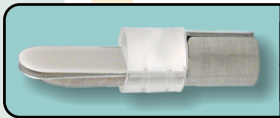
### BRASS .003



**Brass .003 46¢ each**

SV-003 | MV-003 | LV-003 | 1V-003 | 2V-003 | 3V-003 | 4V-003

### MYLAR .005



**Mylar .005 48¢ each**

SV-005 | MV-005 | LV-005 | 1V-005 | 2V-005 | 3V-005 | 4V-005

### MYLAR .007



**Mylar .007 48¢ each**

SV-007 | MV-007 | LV-007 | 1V-007 | 2V-007 | 3V-007 | 4V-007

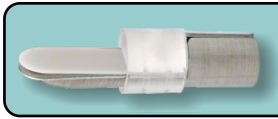
“...the VOICE of experience!”



Bend or Taper - SV=None, MV=.005, LV=.010, 1V=.020, 2V=.030, 3V=.040, 4V=.050

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## MYLAR .010



**Mylar .010 48¢ each**

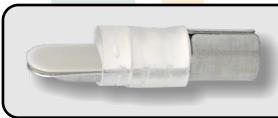
SV-010	MV-010	LV-010	1V-010	2V-010	3V-010	4V-010
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## WOOD DUCK



**Mylar .010 Long & Short Wood Duck 55¢ each**

SV-010-WD	MV-010-WD	LV-010-WD	1V-010-WD	2V-010-WD	3V-010-WD	4V-010-WD
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**Mylar .007 Long & Short Wood Duck 55¢ each**

SV-007-WD	MV-007-WD	LV-007-WD	1V-007-WD	2V-007-WD	3V-007-WD	4V-007-WD
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## Speckle Belly Goose



**Stainless .002 over Stainless .0025 Speckle Belly Goose 55¢ each**

SVDR-002-0025-SBG	MVDR-002-0025-SBG	LVDR-002-0025-SBG	1VDR-002-0025-SBG
2VDR-002-0025-SBG	3VDR-002-0025-SBG	4VDR-002-0025-SBG	








**Stainless .002 over Stainless .002 Speckle Belly Goose 55¢ each**

SVDR-002-002-SBG	MVDR-002-002-SBG	LVDR-002-002-SBG	1VDR-002-002-SBG
2VDR-002-002-SBG	3VDR-002-002-SBG	4VDR-002-002-SBG	

“...the VOICE of experience”



# Accessories

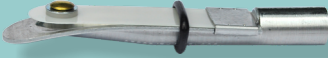
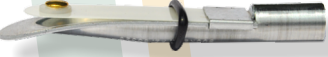




	<p><b>SL-001 Adaptor Sleeve</b> <b>25¢ each</b></p> <p>Made to grip the voice and insert into a call barrel or other application. Protects the voice and can be used as an adaptor for larger sized holes. The sleeve is 1" long with a .258" diameter taper from .260" producing a rigid compression fit.</p>
	<p><b>RB-001 Rubber Bushing</b> <b>25¢ each</b></p> <p>Bushing is .335" long with a .5" diameter taper from .497" producing a rigid compression fit.</p>
	<p><b>TRB-001 Two Hole Rubber Bushing</b> <b>25¢ each</b></p> <p>Holds 2 voice units and exclusively used for twin voice game calls. The rubber bushing is .335" long with a .5" diameter taper from .497" producing a rigid compression fit.</p>
	<p><b>IT-002 Injection Tool</b> <b>\$80 each</b></p> <p>Used for production assembly work. Insert the reed into the end of the tool for quick and damage free voice insertion. The handle is polished aluminum and the rod is hardened stainless steel.</p>
	<p><b>IT-001 Injection Tool</b> <b>60¢ each</b></p> <p>Used to insert or remove reeds from call barrels. This product can be packaged and sold as a repair kit.</p>
<p><b>Samples</b></p>	<p><b>Samples</b> <b>\$1.50 each</b></p> <p>\$1.50 per voice.</p>



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# 100 Series Reeds

**Minimum 50 lot quantities.**

	<b>BR-100 Buck Reed</b> <b>\$1.70 each</b> Patented weighted reed system, produces a full range of deer vocalizations including low social grunts to the powerful Challenge grunt.
	<b>DR-100 Doe Reed</b> <b>\$1.70 each</b> Patented weighted reed system, produces doe bleats and social grunts.
	<b>SDR-100 Single Duck Reed</b> <b>\$1.55 each</b> Quacks, hen calls and rolling feed sounds.
	<b>DRD-100 Double Reed Duck</b> <b>\$1.70 each</b> Feed calls, quacks mid range hail and comeback calls.
	<b>OHR-100 Owl Hooter Reed</b> <b>\$1.55 each</b> Loud volume turkey locator makes a user friendly game call.
<b>Samples</b>	<b>Samples</b> <b>\$3.10 each</b> Large reed (100) series samples are \$3.10
	<b>RB-100 Rubber Bushing</b> <b>25¢ each</b> .335" long with a .5" diameter taper from .497" producing a rigid compression fit. Used for (100) series reeds.

## Special Service

BR-001 Blading under bottom reed per part \$0.15

XB-001 Blading under both reeds on a twin reed voice per part \$0.19



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